TTG 2200P
TTG 2200P F

Ersatzteilliste
WIG-Handschweißbrenner

Spare Parts List
TIG Manual welding torch

Liste de pièces de rechange
chalumeau manuelle TIG

Lista parti di ricambio
cannello di saldatura WIG

Lista de repuestos
Soplete para soldadura manual TIG

Lista de peças sobresselentes
Queimador de soldadura MIG

www.fronius-hegesztogep.com

Čdšm Čdšm Kft
4400 Nyíregyháza, Rákóczi út 102
Tel.: +36 42 504 093 +36 20 9449 003
4,035,713,630 TTG2200P F / 4m / 13,1ft
4,035,714,630 TTG2200P F / 8m / 26,2ft
4,035,709,630 TTG2200P F / UD / 4m / 13,1ft
4,035,712,630 TTG2200P F / UD / 8m / 26,2ft
4,035,731,630 TTG2200P F / JM / Le / 4m / 13,1ft
4,035,734,630 TTG2200P F / JM / Le / 8m / 26,2ft
4,035,717,630 TTG2200P F/F / 4m / 13,1ft
4,035,718,630 TTG2200P F/F / 8m / 26,2ft
4,035,735,630 TTG2200P F/F / JM / Le / 4m / 13,1ft
4,035,741,630 TTG2200P F/F / JM / Le / 8m / 26,2ft

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<thead>
<tr>
<th>Ø mm</th>
<th>Ø inch</th>
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</thead>
<tbody>
<tr>
<td>1,0-4,0</td>
<td>0.039-0.157</td>
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</tbody>
</table>
**STANDARD**

- 44,0350,2172
- 4,070,817
- 42,0401,0936
- 32,0405,0393 R/L
- 43,0004,2404 4m / 13.1ft
- 43,0004,205 8m / 26.2ft

**UP/DOWN**

- 44,0350,2173
- 4,070,816
- 42,0401,0936
- 32,0405,0393 R/L
- 43,0004,2404 4m / 13.1ft
- 43,0004,205 8m / 26.2ft

**JOBMASTER**

- 44,0350,2174
- 4,070,803
- 42,0401,0936
- 32,0405,0392 R/L
- 43,0004,2360 4m / 13.1ft
- 43,0004,2361 8m / 26.2ft

**OPTION - Leder / Leather / Cuir**

- 44,0350,2176 4m / 13.1ft
- 44,0350,2177 8m / 26.2ft

- 34,0350,2112 TTG2200P
- 34,0350,2113 TTG2200P F

- 44,0350,2184 4m / 13.1ft
- 44,0350,2185 8m / 26.2ft

- 40,0001,0060 XX)

- 42,0405,0381
- 42,0405,0383

- 42,0300,2595 Ø7,0x2,0

- xx) gewünschte Länge angeben
- xx) Specify the length required
- xx) Indiquer la longueur désirée
- xx) Indicar la longitud deseada
- xx) indicar o comprimento desejado

**OPTION - STANDARD + UP/DOWN**

- 44,0350,2180 4m / 13.1ft
- 44,0350,2181 8m / 26.2ft

- 42,0405,0381
- 42,0405,0383

- 42,0300,2596 0.75m / 2.46ft

- xx) gewünschte Länge angeben
- xx) Specify the length required
- xx) Indiquer la longueur désirée
- xx) Indicar la longitud deseada
- xx) indicar o comprimento desejado
### Collet Body - STANDARD

<table>
<thead>
<tr>
<th>Part No. head shield</th>
<th>Part No. collet</th>
<th>Part No. electrode WC20</th>
<th>Part No. electrode WP</th>
<th>Electrode Ø</th>
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<tbody>
<tr>
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<td>42,0411,4001</td>
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<tr>
<td>42,0001,3034 X)</td>
<td>42,0001,0286 X)</td>
<td>42,0411,4002 X)</td>
<td>42,0411,4005</td>
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<td>42,0001,0287</td>
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<td>42,0411,4006</td>
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<tr>
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#### Collet Body - LARGE

<table>
<thead>
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<th>Electrode Ø</th>
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<tr>
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<td>42,0001,2864</td>
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### Gas nozzle: ceramic screwable

#### 13/32" - 16UNF

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<th>d2</th>
<th>L1</th>
<th>Part No.</th>
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<td>18,0</td>
<td>709</td>
</tr>
<tr>
<td>47</td>
<td>1,850</td>
<td>42,0300,2276</td>
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<tr>
<td>8,0</td>
<td>0,315</td>
<td>18,0</td>
<td>0,709</td>
</tr>
<tr>
<td>47</td>
<td>1,850</td>
<td>42,0300,2277</td>
<td></td>
</tr>
<tr>
<td>9,5</td>
<td>0,374</td>
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<td>47</td>
<td>1,850</td>
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<tr>
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<td>47</td>
<td>1,850</td>
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<td>0,492</td>
<td>18,0</td>
<td>0,709</td>
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<td>47</td>
<td>1,850</td>
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<td>16,0</td>
<td>0,630</td>
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<td>47</td>
<td>1,850</td>
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<td>1,850</td>
<td>42,0300,2282</td>
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#### 3/4" - 16UNF

<table>
<thead>
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<td>9,5</td>
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<td>693</td>
</tr>
<tr>
<td>76,5</td>
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<td>42,0300,2284</td>
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</tr>
<tr>
<td>11,0</td>
<td>0,433</td>
<td>17,6</td>
<td>693</td>
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<td>76,5</td>
<td>3,012</td>
<td>42,0300,2285</td>
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### Collet Body - LARGE

#### Gas nozzle: ceramic screwable

#### 3/4" - 16UNF

<table>
<thead>
<tr>
<th>Part No. collet body</th>
<th>Electrode Ø</th>
</tr>
</thead>
<tbody>
<tr>
<td>42,0001,2862</td>
<td>2,4</td>
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<tr>
<td>42,0001,2863</td>
<td>3,2</td>
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<tr>
<td>42,0001,2864</td>
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### Torches TTG2200P / TTW4000P

- PL 22 / PW 42

### Parts Details

- Collet Body: LARGE
- Gas nozzle: ceramic screwable
- Electrode Ø
- Part No.

### Dimensions

- 175 mm / 6.890 inch
- Tab. gas nozzle 13/32"-16UNF
- Tab. gas nozzle 3/4"-16UNF
<table>
<thead>
<tr>
<th>Part No.</th>
<th>Part No.</th>
<th>Part No.</th>
<th>Part No.</th>
<th>Part No.</th>
<th>Electrode ( \varnothing )</th>
</tr>
</thead>
<tbody>
<tr>
<td>gas lens</td>
<td>insulation ring</td>
<td>head shield</td>
<td>collet</td>
<td>electrode WC20</td>
<td>WP</td>
</tr>
<tr>
<td>44,0350,1595</td>
<td>42,0100,0401</td>
<td>42,0100,0408 X)</td>
<td>42,0001,0284</td>
<td>42,0411,4012</td>
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<tr>
<td>44,0350,1362</td>
<td>42,0001,0285</td>
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<td>42,0411,4008</td>
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<tr>
<td>44,0350,1363</td>
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<td>42,0411,4007</td>
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### Gas Lens - STANDARD

**Gas nozzle ceramic screwable 3/4" - 16UNF**

<table>
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<tr>
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<th>d2</th>
<th>L1</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
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<td>mm</td>
<td>inch</td>
</tr>
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<tr>
<td>8,0</td>
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<td>24,0</td>
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<tr>
<td>9,5</td>
<td>0,374</td>
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<td>0,945</td>
</tr>
<tr>
<td>11,0</td>
<td>0,433</td>
<td>24,0</td>
<td>0,945</td>
</tr>
<tr>
<td>12,5</td>
<td>0,492</td>
<td>24,0</td>
<td>0,945</td>
</tr>
<tr>
<td>8,0</td>
<td>0,315</td>
<td>24,0</td>
<td>0,945</td>
</tr>
<tr>
<td>9,5</td>
<td>0,374</td>
<td>24,0</td>
<td>0,945</td>
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<td>11,0</td>
<td>0,433</td>
<td>24,0</td>
<td>0,945</td>
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### Gas Lens - LARGE

**Gas nozzle ceramic screwable 1" - 16G**

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Part No.</th>
<th>Electrode ( \varnothing )</th>
</tr>
</thead>
<tbody>
<tr>
<td>insulation ring</td>
<td>collet body</td>
<td>WP</td>
</tr>
<tr>
<td>42,0100,0402</td>
<td>42,0001,3027</td>
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<td>42,0001,3028</td>
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<td>2,4 0,094</td>
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<tr>
<td>42,0001,3031</td>
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**Gas Lens - LARGE**

<table>
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<th>gas nozzle ceramic screwable 1&quot; - 16G</th>
<th>d1</th>
<th>d2</th>
<th>L1</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>mm</td>
<td>inch</td>
<td>mm</td>
<td>inch</td>
<td>mm</td>
</tr>
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<td>9,5</td>
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<tr>
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<td>30,5</td>
<td>1,201</td>
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<td>1,201</td>
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<tr>
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<td>0,748</td>
<td>30,5</td>
<td>1,201</td>
<td>48</td>
</tr>
</tbody>
</table>

**TORCH BODY**

TTG2200P / TTW4000P

PL 22 / PW 42

**Gas Lens - STANDARD**

**Gas Lens - LARGE**

**x) Standardausstattung**

**x) standard equipment**

**x) equipement standard**

**x) equipamiento estándar**

**x) accessori standard**

**x) equipamento de série**
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